

### ◆ Features:

- 1. Package in 8mm tape on 7" diameter reel.
- 2. Compatible with automatic placement equipment.
- 3. Compatible with infrared and vapor phase reflow solder process.
- 4. Bi-color type.
- 5. Color: Blue & Hyper Red.
- 6. The product itself will remain within RoHS compliant Version.

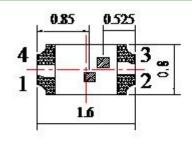
### Descriptions:

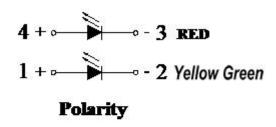
- 1. The SMD 0603 LED is much smaller than lead frame type components, thus enable smaller board size, higher packing density, reduced storage space and finally smaller equipment to be obtained.
- 2. Besides, lightweight makes them ideal for miniature applications, etc.

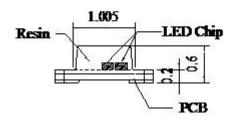
### Applications:

- 1. Automotive: Backlighting in dashboard and switch.
- 2. Telecommunication: Indicator and backlighting in telephone and fax.
- 3. Flat backlight for LCD, switch and symbol.
- 4. Status indicator.
- 5. General use.

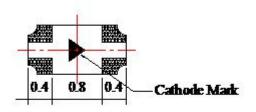
◆ Package Dimension:

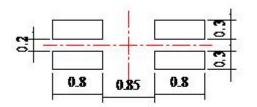






### Recommended Soldering Pad Dimensions





Unit mm
Tolerance: ±0.10mm

Part No.	Chip Material		Chip Material Lens Color	
DL-PCB0603SRYGC	R	AlGaInP	Walaa Glaa	Hyper Red
	G	AlGaInP	Water Clear	Super Yellow Green

#### Notes:

- 1. All dimensions are in millimeters (inches).
- 2. Tolerance is  $\pm$  0.10mm (.004") unless otherwise specified.
- 3. Specifications are subject to change without notice.

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### ◆ Absolute Maximum Ratings at Ta=25°C

Parameters	Symbol	Emitting Max.		Unit	
Day of Distriction	PD	Hyper Red	65	mW	
Power Dissipation		Super Yellow Green	75		
Peak Forward Current	IFP	Hyper Red	100	mA	
(1/10 Duty Cycle, 0.1ms Pulse Width)		Super Yellow Green	100		
Continuous Forward Compart		Hyper Red	25		
Continuous Forward Current	IF	Super Yellow Green	30	mA mA	
Reverse Voltage	VR	5		V	
Electrostatic Discharge (HBM)	ESD	2000		V	
Operating Temperature Range	Topr	-40°C to +80°C			
Storage Temperature Range	Tstg	-40°C to +85°C			
Soldering Temperature	Tsld	260°C for 5 Seconds			

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### ◆ Electrical Optical Characteristics at Ta=25 °C

Parameters	Symbol	Emitting Color	Min.	Тур.	Max.	Unit	Test Condition
	IV	Hyper Red	50	100			IF=20mA (Note 1)
Luminous Intensity		Super Yellow Green	50	80		mcd	
	2θ <sub>1/2</sub>	Hyper Red		120			IF=20mA (Note 2)
Viewing Angle		Super Yellow Green		120		Deg	
Peak Emission Wavelength	λр	Hyper Red		632			IF=20mA
		Super Yellow Green		575		nm	
Dominant Wavelength	λd	Hyper Red		624			IF=20mA (Note 3)
		Super Yellow Green		573		nm	
	Δλ	Hyper Red		20			IF=20mA
Spectral Line Half-Width		Super Yellow Green		20		nm	
	VF -	Hyper Red	1.80	2.20	2.80		IF=20mA
Forward Voltage		Super Yellow Green	1.80	2.20	2.80	V	
Reverse Current	IR	Hyper Red			10	μΑ	V <sub>R</sub> =5V
		Super Yellow Green					

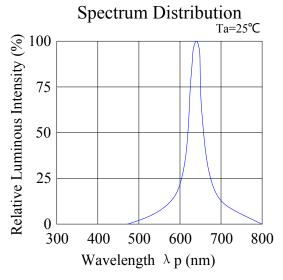
### Notes:

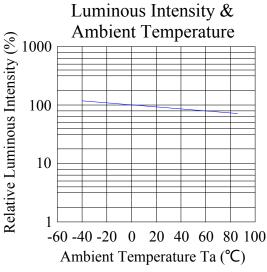
- 1. Luminous Intensity Measurement allowance is ± 10%.
- 2.  $\theta$ 1/2 is the off-axis angle at which the luminous intensity is half the axial luminous intensity.
- 3. The dominant wavelength ( $\lambda d$ ) is derived from the CIE chromaticity diagram and represents the single wavelength which defines the color of the device.

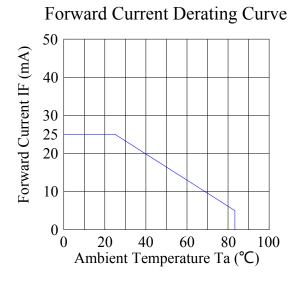
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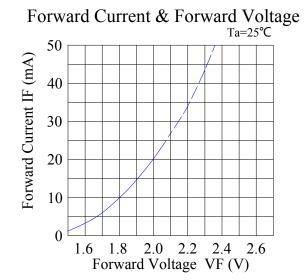
Double Light
◆ Typical Electrical / Optical Characteristics Curves (25°C Ambient Temperature Unless Otherwise Noted) Hyper Red:

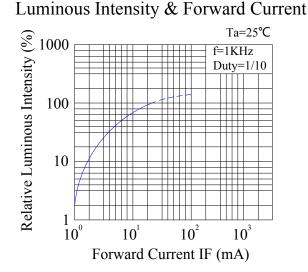
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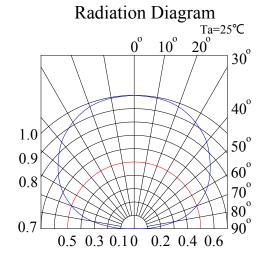




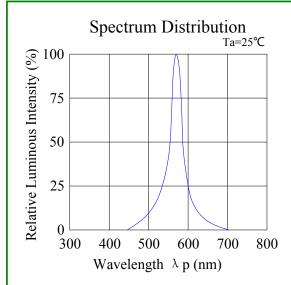


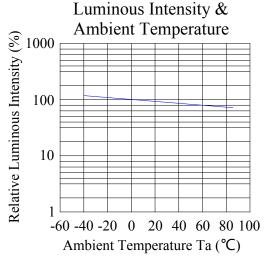


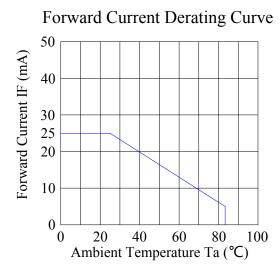


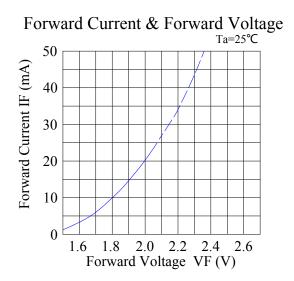


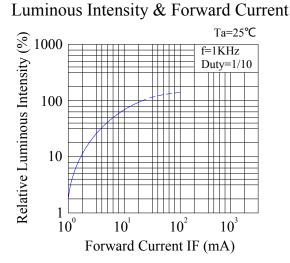
**Super Yellow Green:** 

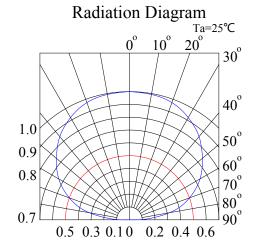












Reliability Test Items And Conditions:

The reliability of products shall be satisfied with items listed below:

Confidence level: 90%.

LTPD: 10%.

### 1) Test Items and Results:

No.	Test Item	Test Hours/Cycles	Test Conditions	Sample Size	Ac/Re
1	Resistance to Soldering Heat	6 Min	Tsld=260±5℃, Min. 5sec	25pcs	0/1
2	Thermal Shock	300 Cycles	H: +100°C 5min ∫ 10 sec L: -10°C 5min	25pcs	0/1
3	Temperature Cycle	300 Cycles	H: +100˚C 15min ∫ 5min L: -40˚C 15min	25pcs	0/1
4	High Temperature Storage	1000Hrs.	Temp: 100 ℃	25pcs	0/1
5	DC Operating Life	1000Hrs.	IF=20mA	25pcs	0/1
6	Low Temperature Storage	1000Hrs.	Temp: -40℃	25pcs	0/1
7	High Temperature/ High Humidity	1000Hrs.	85℃/85%RH	25pcs	0/1

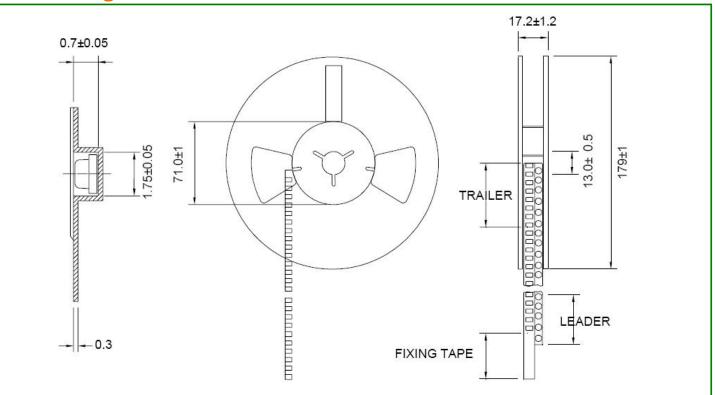
### 2) Criteria for Judging the Damage:

lk a ma	Councile of	Test Conditions	Criteria for Judgment		
Item	Symbol	rest conditions	Min	Max	
Forward Voltage	VF	IF=20mA		F.V.*)×1.1	
Reverse Current	IR	VR=5V		F.V.*)×2.0	
Luminous Intensity IV		IF=20mA	F.V.*)×0.7		

<sup>\*)</sup> F.V.: First Value.

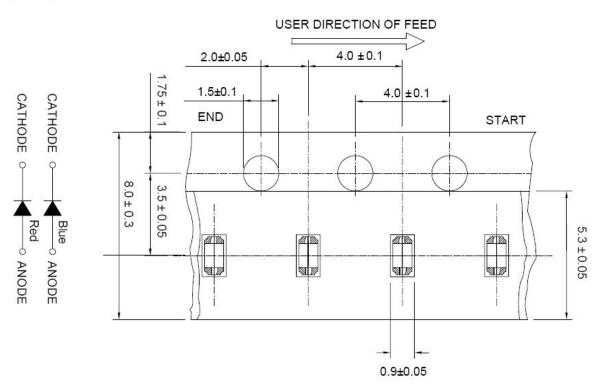
### ◆ Reel Dimensions:

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### ◆ Carrier Tape Dimensions:

Loaded quantity 3000 PCS Per reel.



◆ Please read the following notes before using the product:

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#### 1. Over-current-proof

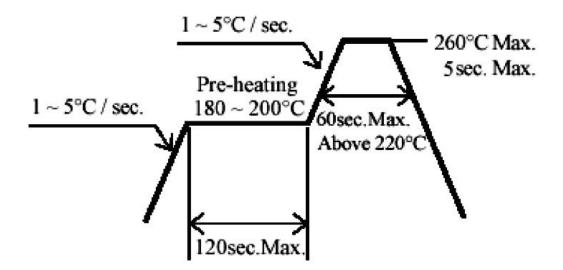
Customer must apply resistors for protection, otherwise slight voltage shift will cause big current change (Burn out will happen).

#### 2. Storage

- 2.1 Do not open moisture proof bag before the products are ready to use.
- 2.2 Before opening the package, the LEDs should be kept at 30  $^{\circ}$ C or less and 90%RH or less.
- 2.3 The LEDs should be used within a year.
- 2.4 After opening the package, the LEDs should be kept at 30℃ or less and 70%RH or less.
- 2.5 The LEDs should be used within 168 hours (7 days) after opening the package.
- 2.6 If the moisture adsorbent material (silica gel) has fabled away or the LEDs have exceeded the storage time, baking treatment should be performed using the following conditions. Baking treatment:  $60\pm5^{\circ}$ C for 24 hours.

#### 3. Soldering Condition

3.1 Pb-free solder temperature profile.



- 3.2 Reflow soldering should not be done more than two times.
- 3.3 When soldering, do not put stress on the LEDs during heating.
- 3.4 After soldering, do not warp the circuit board.

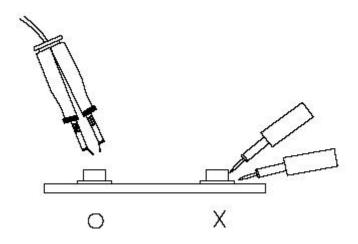
#### 4. Soldering Iron

Each terminal is to go to the tip of soldering iron temperature less than 260°C for 5 seconds within once in less than the soldering iron capacity 25W. Leave two seconds and more intervals, and do soldering of each terminal. Be careful because the damage of the product is often started at the time of the hand solder.

### 5. Repairing

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Repair should not be done after the LEDs have been soldered. When repairing is unavoidable, a double-head soldering iron should be used (as below figure). It should be confirmed beforehand whether the characteristics of the LEDs will or will not be damaged by repairing.



#### 6. Caution in ESD

Static Electricity and surge damages the LED. It is recommended to use a wrist band or anti-electrostatic glove when handling the LED. All devices, equipment and machinery must be properly grounded.

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